The A-Brand
The Tooling Masterclass

Guide to tap drill sizes

Recommended drill sizes for tapping

WIRE INSERTS TAPS (helicoil)

EG UNF

shaping your dreams

EG UNF

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Nr. 10	32	5,10
¼	28	6,60
5/16	24	8,30
3/8	24	9,80
7/16	20	11,50
½	20	13,10

Complete Chart

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