The A-Brand
The Tooling Masterclass

Guide to tap drill sizes

Recommended drill sizes for tapping

WIRE INSERTS TAPS (helicoil)

EG M

EG M

According to
DIN 8140

shaping your dreams

Ø		Ø
2	0,4	2,10
2,5	0,45	2,60
3	0,5	3,20
4	0,7	4,20
5	0,8	5,20
6	1	6,30
8	1,25	8,40
10	1,5	10,40

Complete Chart

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