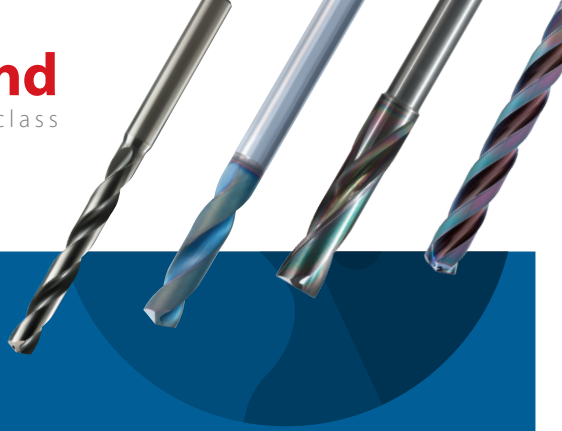
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

FORMING TAPS

UNF

UNF

According to
DIN 13 & DIN-ISO 965-1

shaping your dreams

Ø	I	Ø 6 HX Min	Ø 6 HX Max
N°.6	40	3,19	3,26
N°.10	32	4,41	4,47
1/4	28	5,87	5,94
5/16	24	7,39	7,47
3/8	24	8,98	9,06
7/16	20	10,45	10,55

Ø	I	Ø 6 HX Min	Ø 6 HX Max
1/2	20	12,04	12,14
9/16	18	13,56	13,64
5/8	18	15,15	15,23
3/4	16	18,22	18,30
7/8	14	21,27	21,38
1	12	24,26	24,37

Complete Chart

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