The A-Brand
The Tooling Masterclass

Guide to tap drill sizes

Recommended drill sizes for tapping

FORMING TAPS

UNC

According to
DIN 13 & DIN-ISO 965-1

shaping your dreams

UNC

Ø	I	Ø 6 HX Min	Ø 6 HX Max
N°.5	40	2,86	2,93
N°.6	32	3,09	3,17
N°.8	32	3,76	3,84
N°.10	24	4,26	4,35
1/4	20	5,66	5,76
5/16	18	7,18	7,29
3/8	16	8,66	8,78

Ø	I	Ø 6 HX Min	Ø 6 HX Max
7/16	14	10,12	10,27
1/2	13	11,62	11,78
9/16	12	13,14	13,28
5/8	11	14,61	14,76
3/4	10	17,65	17,80
7/8	9	20,66	20,84
1	8	23,63	23,84

Complete Chart

OSG EUROPE LOGISTICS ▪ Avenue Lavoisier 1 ▪ B-1300 Z.I. Wavre - Nord - Belgium ▪ Tel: +32 10 23 05 07 ▪ Fax: +32 10 23 05 51 ▪ info@osgeurope.com