The A-Brand
The Tooling Masterclass

Guide to tap drill sizes

Recommended drill sizes for tapping

FORMING TAPS

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According to
DIN 13 & DIN-ISO 965-1

shaping your dreams

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Ø	I	Ø 6 HX Min	Ø 6 HX Max
1/8	28	9,24	9,35
1/4	19	12,41	12,62
3/8	19	15,92	16,12
1/2	14	19,93	20,15

Ø	I	Ø 6 HX Min	Ø 6 HX Max
5/8	14	21,89	22,11
3/4	14	25,42	25,64
7/8	14	29,18	29,40
1	11	31,92	32,20

Complete Chart

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