

Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS




UNJF




According to ASME B1.15 & ISO 3161






shaping your dreams

UNJF

 Ø	 I	 Ø
N°.10	32	4,2
1/4	28	5,55
5/16	24	7,0
3/8	24	8,6

 Ø	 I	 Ø
7/16	20	10,0
1/2	20	11,6
9/16	18	13,0
5/8	18	14,6

 Ø	 I	 Ø
3/4	16	17,55
7/8	14	20,5
1	12	23,5



Complete Chart