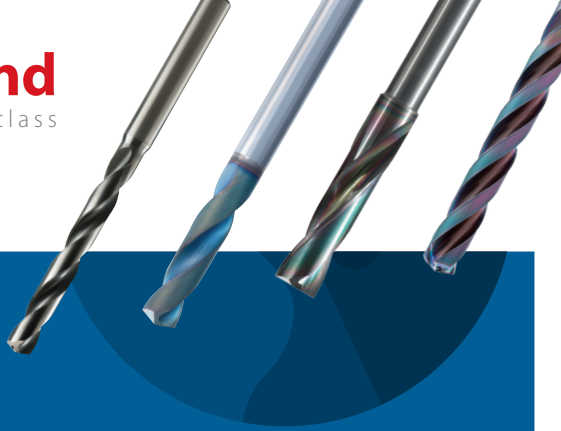
The A-Brand
The Tooling Masterclass



# Guide to tap drill sizes

Recommended drill sizes for tapping

## CUTTING TAPS

**UNF**

According to
ASME B 1.1

*shaping your dreams*

**UNF**

| Ø | I | Ø |
|---|---|---|
| N°.2 | 64 | 1,85 |
| N°.3 | 56 | 2,15 |
| N°.4 | 48 | 2,4 |
| N°.5 | 44 | 2,7 |
| N°.6 | 40 | 2,95 |
| N°.8 | 36 | 3,5 |

| Ø | I | Ø |
|---|---|---|
| N°.10 | 32 | 4,1 |
| N°.12 | 28 | 4,6 |
| 1/4 | 28 | 5,5 |
| 5/16 | 24 | 6,9 |
| 3/8 | 24 | 8,5 |
| 7/16 | 20 | 9,9 |

| Ø | I | Ø |
|---|---|---|
| 1/2 | 20 | 11,5 |
| 9/16 | 18 | 12,9 |
| 5/8 | 18 | 14,5 |
| 3/4 | 16 | 17,5 |
| 7/8 | 14 | 20,4 |
| 1 | 12 | 23,25 |

Complete Chart

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