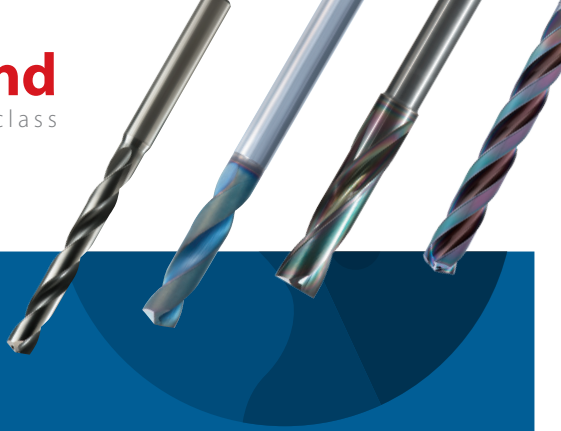
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

UNC

According to
ASME B 1.1

shaping your dreams

UNC

Ø	I	Ø
N°.2	56	1,85
N°.3	48	2
N°.4	40	2,35
N°.5	40	2,65
N°.6	32	2,7
N°.8	32	3,5
N°.10	24	3,8
N°.12	24	4,5
1/4	20	5,1
5/16	18	6,5
3/8	16	7,9

Ø	I	Ø
7/16	14	9,3
1/2	13	10,7
9/16	12	12,3
5/8	11	13,5
3/4	10	16,5
7/8	9	19,3
1	8	22,25
1 1/8	7	25
1 1/4	7	28
1 3/8	6	30
1 1/2	6	34

Ø	I	Ø
1 1/8	8	25, 4
1 1/4	8	28,5
1 3/8	8	32
1 1/2	8	35
1 5/8	8	38,1
1 3/4	8	41,5
1 7/8	8	44,45
2	8	48
2 1/2	8	60,5

Complete Chart

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