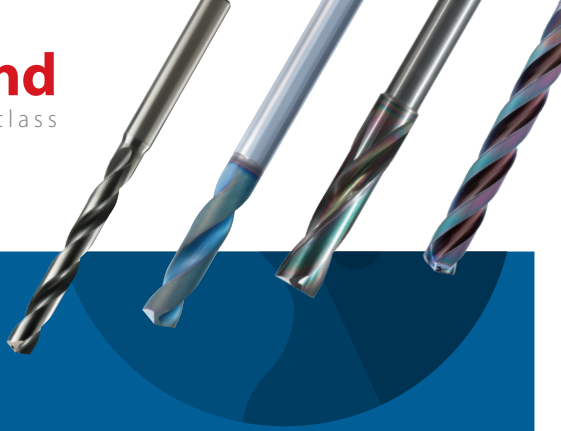
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

UN

UN

shaping your dreams

According to
ASME B 1.1

Ø	I	Ø	Ø	I	Ø	Ø	I	Ø
1 1/8	8	25, 4	1 1/2	8	35	1 7/8	8	44,45
1 1/4	8	28,5	1 5/8	8	38,1	2	8	48
1 3/8	8	32	1 3/4	8	41,5	2 1/2	8	60,5

Complete Chart

OSG EUROPE LOGISTICS ▪ Avenue Lavoisier 1 ▪ B-1300 Z.I. Wavre - Nord - Belgium ▪ Tel: +32 10 23 05 07 ▪ Fax: +32 10 23 05 51 ▪ info@osgeurope.com