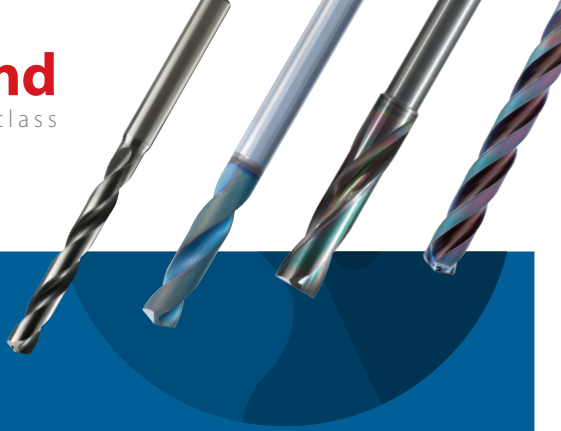
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

Pg

According to
DIN 40430

shaping your dreams

Pg

Ø	I	Ø
7	20	11,4
9	18	14
11	18	17,25
13,5	18	19

Ø	I	Ø
16	18	21,25
21	16	27
29	16	35,5
36	16	45,5

Ø	I	Ø
42	16	52,5
48	16	58

Complete Chart

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