

## Guide to tap drill sizes

Recommended drill sizes for tapping

### CUTTING TAPS




**G**




According to  
DIN EN ISO 228






shaping your dreams

**G**

|  Ø |  I |  Ø |
|---|---|---|
| 1/16  | 28  | 6,8   |
| 1/8   | 28  | 8,7   |
| 1/4   | 19  | 11,8  |
| 3/8   | 19  | 15,25   |
| 1/2   | 14  | 19  |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |

|  Ø |  I |  Ø |
|---|---|---|
| 5/8   | 14  | 21  |
| 3/4   | 14  | 24,5  |
| 7/8   | 14  | 28,25   |
| 1   | 11  | 30,75   |
| 1 1/8   | 11  | 35,5  |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |

|  Ø |  I |  Ø |
|---|---|---|
| 1 1/4   | 11  | 39,5  |
| 1 1/2   | 11  | 45,25   |
| 1 3/4   | 11  | 51  |
| 2   | 11  | 57  |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |
|   |   |   |



Complete Chart