

Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

BSW

According to BS 84



shaping your dreams

BSW

| Ø | I | Ø |
|------|----|-----|
| 1/8 | 40 | 2,5 |
| 3/16 | 24 | 3,6 |
| 1/4 | 20 | 5 |
| 5/16 | 18 | 6,5 |
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| Ø | I | Ø |
|------|----|------|
| 3/8 | 16 | 7,9 |
| 7/16 | 14 | 9,2 |
| 1/2 | 12 | 10,5 |
| 5/8 | 11 | 13,4 |
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| Ø | I | Ø |
|-----|----|-------|
| 3/4 | 10 | 16,4 |
| 7/8 | 9 | 19,25 |
| 1 | 8 | 22 |
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Complete Chart