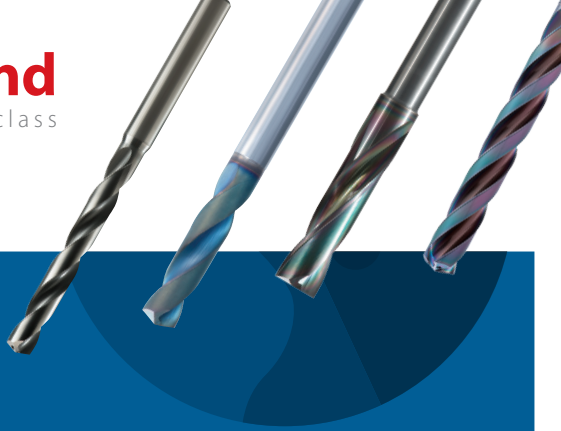
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

BSF

According to
BS 84

shaping your dreams

BSF

Ø	I	Ø
1/4	26	5,3
5/16	22	6,8
3/8	20	8,3

Ø	I	Ø
7/16	18	9,7
1/2	16	11
5/8	14	14

Ø	I	Ø
3/4	12	16,8
1	10	22,7

Complete Chart

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