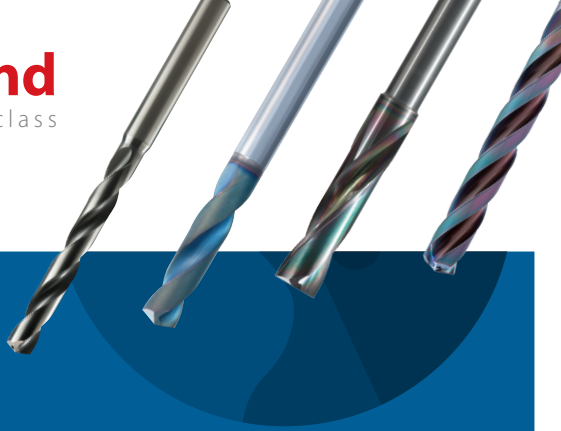
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

BA

BA

According to
BS 949 part 2

shaping your dreams

Ø	I	Ø	Ø	I	Ø	Ø	I	Ø
0	1	5	5	0,59	2,6	10	0,35	1,3
1	0,9	4,4	6	0,53	2,3	11	0,31	1,2
2	0,81	3,9	7	0,48	2	12	0,28	1
3	0,73	3,4	8	0,43	1,8			
4	0,66	3	9	0,39	1,5			

Complete Chart

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